

Garant**CCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 120404****Order data**

Order number	GG3508 120404
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.1 - 0.4 mm/rev.
Main application	M
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 200 mm/min
ISO code indexable insert	CCMT 120404
Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide
Contents	260158 HB7140-2
Cutting depth $a_{p\ min}$	0.25 mm
Tolerance	M
Coating	coated
Finishing/roughing assignment	Finishing
Number of changes/inserts	2

Cutting depth $a_{p\ max}$	4.25 mm
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3508 120404