

Garant**CCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 120408****Order data**

Order number	GG3508 120408
GTIN	4067263092278
Item class	GGN

Technical description

Contents	260160 HB7140-2
Cutting depth a_p	0.2 - 4 mm
Cutting depth $a_{p \max}$	4.25 mm
Cutting speed v_c main application	60 - 200 mm/min
Cutting depth $a_{p \min}$	0.55 mm
Main application	M
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Number of changes/inserts	2
Tolerance	M
Tool material	Carbide
Coating	coated
Feed f	0.1 - 0.4 mm/rev.

Data sheet

ISO code indexable insert	CCMT 120408
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3508 120408