

**Value pack CCGT indexable inserts finishing, HU7315-1, 30 pieces****Order data**

Order number	GG3800 120402
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.03 - 0.1 mm/rev.
Cutting depth a_p	0.05 - 0.5 mm
Contents	260062 HU7315-1
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Tool material	Carbide
Quantity	30
Main application	N
Cutting speed v_c main application	120 - 600 mm/min
Cutting depth $a_{p \max}$	4.25 mm
ISO code indexable insert	CCGT 120402
Coating	uncoated
Cutting depth $a_{p \min}$	0.15 mm
Number of changes/inserts	2
Tolerance	G
Type	HU7315-1
Cutting conditions	continuous
Chip breaker	AF

Type of product

Indexable insert for grooving

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	110 m/min	P
GG(G)	suitable only under restricted conditions	80 m/min	K
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		

Suitable products

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