


WNMG indexable insert for roughing 50 pieces, HBT130, Size: 080408

Order data

Order number	GG3987 080408
GTIN	4067263095101
Item class	GGN

Technical description

Feed f	0.15 - 0.55 mm/rev.
Cutting depth $a_{p \min}$	0.55 mm
Cutting depth a_p	2 - 6 mm
Number of changes/inserts	6
ISO code indexable insert	WNMG 080408
Cutting depth $a_{p \max}$	2.75 mm
Contents	252224 HBT130
Coating	TiCN
Main application	M
Tool material	Carbide
Cutting speed v_c main application	40 - 180 mm/min
Corner radius	0.8 mm
Quantity	50
Finishing/roughing assignment	Roughing

Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3987 080408