

Garant**CNMG indexable insert for roughing 50 pieces, HB7140-2, Size: 160616****Order data**

Order number	GG2917 160616
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Roughing
Corner radius	16 mm
Cutting speed v_c main application	50 - 170 mm/min
ISO code indexable insert	CNMG 160616
Coating	coated
Feed f	0.25 - 0.6 mm/rev.
Number of changes/inserts	4
Cutting depth $a_{p \text{ min}}$	105 mm
Cutting depth a_p	1.5 - 6 mm
Cutting depth $a_{p \text{ max}}$	5.5 mm
Tool material	Carbide
Main application	M
Type	HB7140-2

Cutting conditions	heavily interrupted
Chip breaker	VG
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2917 160616