


CCMT indexable insert for finishing 50 pieces, HBT130, Size: 09T304

Order data

Order number	GG2618 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Quantity	50
Cutting depth a_p	0.1 - 1 mm
Contents	260086 HBT130
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.2 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm
ISO code indexable insert	CCMT 09T304
Coating	TiCN
Tool material	Carbide
Cutting speed v_c main application	60 - 220 mm/min
Cutting depth $a_{p \max}$	3.25 mm
Main application	M
Number of changes/inserts	2

Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2618 09T304