



CCMT indexable insert for medium machining 50 pieces, HBT130, Size: 09T308



Order data

Order number	GG2625 09T308
GTIN	4067263096283
Item class	GGN

Technical description

Cutting speed v_c main application	50 - 200 mm/min
Number of changes/inserts	2
Contents	260213 HBT130
Cutting depth a_p	0.3 - 3 mm
Main application	M
Cutting depth $a_{p \min}$	0.55 mm
Coating	TiCN
ISO code indexable insert	CCMT 09T308
Feed f	0.05 - 0.35 mm/rev.
Cutting depth $a_{p \max}$	3.25 mm
Quantity	50
Tool material	Carbide
Corner radius	0.8 mm

Data sheet

Finishing/roughing assignment	Finishing
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2625 09T308