

**Garant****DNMG indexable insert for finishing 50 pieces, HB7130-1, Size: 150608****Order data**

|              |               |
|--------------|---------------|
| Order number | GG2921 150608 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                   |
|--------------------------------------|-------------------|
| Number of changes/inserts            | 4                 |
| Main application                     | M                 |
| Contents                             | 250660 HB7120-1   |
| ISO code indexable insert            | DNMG 150608       |
| Corner radius                        | 0.8 mm            |
| Cutting depth $a_{p \max}$           | 3.75 mm           |
| Finishing/roughing assignment        | Finishing         |
| Tool material                        | Carbide           |
| Quantity                             | 50                |
| Cutting depth $a_{p \min}$           | 0.55 mm           |
| Feed $f$                             | 0.1 - 0.4 mm/rev. |
| Cutting speed $v_c$ main application | 90 - 290 mm/min   |
| Cutting depth $a_p$                  | 0.3 - 2 mm        |

|                    |                              |
|--------------------|------------------------------|
| Type               | HB7130-1                     |
| Cutting conditions | continuous                   |
| Chip breaker       | VS                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG2921 150608