



Value pack DCMT indexable insert finishing 30 pieces



Order data

Order number	GG2626 070202
GTIN	4067263092278
Item class	GGN

Technical description

Coating	TiCN
Cutting speed v_c main application	60 - 220 mm/min
Main application	M
Cutting depth $a_{p \max}$	1.75 mm
Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.2 mm
Cutting depth $a_{p \min}$	0.25 mm
Contents	260363 HBT130
Number of changes/inserts	2
Tool material	Carbide
ISO code indexable insert	DCMT 070202
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.1 - 1 mm
Quantity	30

Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

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