

Garant**VB.T 160404, Grade: HB7020**

Order data

Order number	261232 HB7020
GTIN	4045197699800
Item class	21G

Description

VB.T 160404 HB7020 Grade: HB7020
Chip breaker: SM
Tolerance: M
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.1 - 0.3 mm/rev.
Cutting speed v_c main application: 120 - 350 m/min

Technical description

Chip breaker	SM
Cutting conditions	slightly interrupted
Main application	P
Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.4 mm
Feed f	0.1 - 0.3 mm/rev.

Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	VBMT 160404
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning