

Garant**DNMG indexable insert for finishing 50 pieces, HB7140-2, Size: 110408****Order data**

Order number	GG2923 110408
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.1 - 0.4 mm/rev.
Corner radius	0.8 mm
Main application	M
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	2.75 mm
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth a_p	0.3 - 2 mm
Cutting speed v_c main application	70 - 230 mm/min
Contents	250654 HB7140-2
Number of changes/inserts	4
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Quantity	50

Coating	coated
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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