

Garant**DNMG indexable insert for finishing 50 pieces, HB7140-2, Size: 150608****Order data**

Order number	GG2923 150608
GTIN	4067263092278
Item class	GGN

Technical description

Tool material	Carbide
Contents	250660 HB7140-2
ISO code indexable insert	DNMG 110408
Cutting depth a_p	0.3 - 2 mm
Quantity	50
Number of changes/inserts	4
Cutting speed v_c main application	70 - 230 mm/min
Coating	coated
Cutting depth $a_{p \max}$	2.75 mm
Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.8 mm

Main application	M
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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