


SCMT indexable insert for finishing 30 pieces, HB7035-2, Size: 09T304

Order data

Order number	GG2829 09T304
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	SCMT 09T304
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting speed v_c main application	120 - 350 mm/min
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm
Main application	P
Feed f	0.07 - 0.25 mm/rev.
Contents	260742 HB7035-2
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth $a_{p \max}$	3.25 mm
Number of changes/inserts	4
Quantity	30
Type	HB7035-2

Cutting conditions	heavily interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2829 09T304