

**SCMT indexable insert for medium machining 50 pieces, HBT130, Size: 09T304****Order data**

Order number	GG2677 09T304
GTIN	4067263096801
Item class	GGN

Technical description

ISO code indexable insert	SCMT 09T304
Cutting depth a_p	0.3 - 2.5 mm
Number of changes/inserts	4
Cutting speed v_c main application	50 - 200 mm/min
Cutting depth $a_{p \max}$	3.25 mm
Coating	TiCN
Finishing/roughing assignment	Finishing
Tool material	Carbide
Contents	260791 HBT130
Cutting depth $a_{p \min}$	0.25 mm
Feed f	0.05 - 0.35 mm/rev.
Main application	M
Quantity	50

Corner radius	0.4 mm
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2677 09T304