



SCMT indexable insert for medium machining 50 pieces, HBT130, Size: 120404



Order data

Order number	GG2677 120404
GTIN	4067263096825
Item class	GGN

Technical description

Contents	260793 HBT130
Cutting speed v_c main application	50 - 200 mm/min
Number of changes/inserts	4
Cutting depth a_p	0.3 - 2.5 mm
ISO code indexable insert	SCMT 120404
Cutting depth $a_{p \max}$	4.25 mm
Quantity	50
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.

Coating	TiCN
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2677 120404