



SCMT indexable insert for medium machining 50 pieces, HBT130, Size: 120408



Order data

Order number	GG2677 120408
GTIN	4067263096849
Item class	GGN

Technical description

Cutting speed v_c main application	50 - 200 mm/min
Quantity	50
Feed f	0.05 - 0.35 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Coating	TiCN
ISO code indexable insert	SCMT 120408
Tool material	Carbide
Contents	260795 HBT130
Cutting depth $a_{p \min}$	0.55 mm
Finishing/roughing assignment	Finishing
Main application	M
Cutting depth $a_{p \max}$	4.25 mm
Corner radius	0.8 mm

Data sheet

Number of changes/inserts	4
Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2677 120408