


TCMT indexable insert for finishing 30 pieces, HBT130, Size: 110204

Order data

Order number	GG2678 110204
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth a_p	0.1 - 1 mm
Number of changes/inserts	3
Contents	260966 HBT130
Corner radius	0.4 mm
Cutting speed v_c main application	60 - 220 mm/min
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Coating	TiCN
Main application	M
ISO code indexable insert	TCMT 110204
Cutting depth $a_{p \max}$	2.75 mm
Feed f	0.05 - 0.2 mm/rev.
Finishing/roughing assignment	Finishing
Quantity	30

Type	HBT130
Cutting conditions	slightly interrupted
Chip breaker	MF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG2678 110204