



Value pack parting-off insert right-hand 30 pieces HB9140

Order data

Order number	GG2708 4
GTIN	4067263092278
Item class	GGN

Technical description

Contents	273530 4
Groove width w	4 mm
Finishing/roughing assignment	Finishing
Tool material	Carbide
Quantity	30
Type	HB9140
Main application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	200 m/min	P
Steel < 750 N/mm ²	suitable	180 m/min	P
Steel < 900 N/mm ²	suitable	160 m/min	P
Steel < 1100 N/mm ²	suitable	140 m/min	P
Steel < 1400 N/mm ²	suitable	110 m/min	P
GG(G)	suitable only under restricted conditions	80 m/min	K

Data sheet

continuous	suitable
irregular	suitable
interrupted	suitable
wet maximum	suitable
Suitable products	

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