

Garant**DCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 070204****Order data**

Order number	GG3522 070204
GTIN	4067263092278
Item class	GGN

Technical description

Corner radius	0.4 mm
Contents	260452 HB7140-2
Finishing/roughing assignment	Finishing
Tolerance	M
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Number of changes/inserts	2
Cutting depth a_p	0.5 - 2.5 mm
Coating	coated
ISO code indexable insert	DCMT 070204
Main application	M
Cutting speed v_c main application	60 - 200 mm/min

Cutting depth $a_{p \max}$	1.75 mm
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

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