

**Garant****VBGT indexable insert for medium machining 30 pieces, HU7310, Size: 110302****Order data**

|              |               |
|--------------|---------------|
| Order number | GG3827 110302 |
| GTIN         | 4067263098393 |
| Item class   | GGN           |

**Technical description**

|                                      |                    |
|--------------------------------------|--------------------|
| Coating                              | uncoated           |
| Corner radius                        | 0.2 mm             |
| ISO code indexable insert            | VBGT 110302        |
| Cutting depth $a_p$                  | 0.1 - 4 mm         |
| Number of changes/inserts            | 2                  |
| Finishing/roughing assignment        | Finishing          |
| Main application                     | N                  |
| Tool material                        | Carbide            |
| Cutting depth $a_{p \max}$           | 1.75 mm            |
| Cutting speed $v_c$ main application | 350 - 600 mm/min   |
| Contents                             | 261222 HU7310      |
| Cutting depth $a_{p \min}$           | 0.15 mm            |
| Feed $f$                             | 0.05 - 0.5 mm/rev. |
| Quantity                             | 30                 |

|                    |                              |
|--------------------|------------------------------|
| Tolerance          | G                            |
| Type               | HU7310                       |
| Cutting conditions | continuous                   |
| Chip breaker       | AM                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG3827 110302