


VCGT indexable insert for finishing 30 pieces, HU7315-1, Size: 110304

Order data

Order number	GG3831 110304
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.03 - 0.25 mm/rev.
Corner radius	0.4 mm
Coating	uncoated
ISO code indexable insert	VCGT 110304
Finishing/roughing assignment	Finishing
Tool material	Carbide
Contents	261366 HU315-1
Cutting speed v_c main application	50 - 600 mm/min
Number of changes/inserts	2
Cutting depth $a_{p \min}$	0.25 mm
Main application	N
Cutting depth $a_{p \max}$	1.75 mm
Cutting depth a_p	0.05 - 1.5 mm
Quantity	30

Tolerance	G
Type	HU7315-1
Cutting conditions	continuous
Chip breaker	AF
Type of product	Indexable insert for turning

Suitable products

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