

Garant**DCMT indexable insert for medium machining 50 pieces, HB7140-2, Size: 070202****Order data**

Order number	GG3525 070202
GTIN	4067263092278
Item class	GGN

Technical description

Tolerance	M
ISO code indexable insert	DCMT 070202
Cutting depth $a_{p \max}$	1.75 mm
Cutting depth $a_{p \min}$	0.15 mm
Cutting speed v_c main application	60 - 200 mm/min
Contents	260449 HB7140-2
Coating	coated
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Quantity	50
Feed f	0.1 - 0.4 mm/rev.
Number of changes/inserts	2

Data sheet

Finishing/roughing assignment	Finishing
Main application	M
Corner radius	0.2 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3525 070202