

**Value pack parting-off/grooving insert 30 pieces HB7020****Order data**

Order number	GG2731 2
GTIN	4067263097181
Item class	GGN

Description**Version:**

Chip breaker for small Ø and reduction in cutting forces.

Application:

For parting-off tools No. 273551 – 273558.

Technical description

Contents	273701 2
Groove width w	2 mm
Tool material	Carbide
Feed f	0.05 - 0.15 mm/rev.
Scope of application	Radial internal grooving
Tolerance groove width w	± 0.03 mm
Finishing/roughing assignment	Finishing
Quantity	30
Type	HB7020
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

Data sheet

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	140 m/min	P
Steel < 750 N/mm ²	suitable	120 m/min	P
Steel < 900 N/mm ²	suitable	100 m/min	P
Steel < 1100 N/mm ²	suitable	80 m/min	P
Steel < 1400 N/mm ²	suitable	50 m/min	P
GG(G)	suitable only under restricted conditions	80 m/min	K
continuous	suitable		
irregular	suitable		
interrupted	suitable		
wet maximum	suitable		

Suitable products

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