


**TCMT indexable insert for finishing 50 pieces, HB7020-2, Size: 110204**

**Order data**

|              |               |
|--------------|---------------|
| Order number | GG2843 110204 |
| GTIN         | 4067263092278 |
| Item class   | GGN           |

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| ISO code indexable insert            | TCMT 110204         |
| Tool material                        | Carbide             |
| Cutting depth $a_{p \max}$           | 2.75 mm             |
| Quantity                             | 50                  |
| Cutting speed $v_c$ main application | 140 - 400 mm/min    |
| Main application                     | P                   |
| Finishing/roughing assignment        | Finishing           |
| Corner radius                        | 0.4 mm              |
| Feed $f$                             | 0.07 - 0.25 mm/rev. |
| Cutting depth $a_p$                  | 0.2 - 1.5 mm        |
| Contents                             | 260952 HB7020-2     |
| Number of changes/inserts            | 3                   |
| Cutting depth $a_{p \min}$           | 0.25 mm             |

|                    |                              |
|--------------------|------------------------------|
| Type               | HB7020-2                     |
| Cutting conditions | slightly interrupted         |
| Chip breaker       | SS                           |
| Type of product    | Indexable insert for turning |

**Suitable products**

No Shop URL available for: GG2843 110204