

Garant**Value pack SCMT 09T304****Order data**

Order number	GG3529 09T304
GTIN	4067263092278
Item class	GGN

Description**Version:**

Unbreakable flexible pressure oiler made from polythene, resistant to oils, acids and fuel, for all types of rust removers and oils.

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	80 - 270 mm/min
Tool material	Carbide
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.1 - 0.3 mm/rev.
Number of changes/inserts	4
ISO code indexable insert	SCMT 09T304
Cutting depth $a_{p \min}$	0.25 mm
Contents	260742 HB7130-2
Cutting depth $a_{p \max}$	3.25 mm

Main application	M
Quantity	30
Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3529 09T304