

Garant**Value pack SCMT 09T304****Order data**

Order number	GG3529 120404
GTIN	4067263092278
Item class	GGN

Description**Version:**

Unbreakable flexible pressure oiler made from polythene, resistant to oils, acids and fuel, for all types of rust removers and oils.

Technical description

ISO code indexable insert	SCMT 120404
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	80 - 270 mm/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Number of changes/inserts	4
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \max}$	4.25 mm
Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm

Data sheet

Contents	260748 HB7130-2
Quantity	30
Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3529 120404