

Garant**SCMT indexable insert for finishing 50 pieces, HB7120-1, Size: 120408****Order data**

Order number	GG3531 120408
GTIN	4067263092278
Item class	GGN

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	90 - 290 mm/min
Feed f	0.1 - 0.3 mm/rev.
Quantity	50
Cutting depth a_p	0.2 - 1.5 mm
Cutting depth $a_{p \min}$	0.5 mm
Corner radius	0.8 mm
Number of changes/inserts	4
Main application	M
Cutting depth $a_{p \max}$	4 mm
Contents	260750 HB7120-1
Tool material	Carbide
ISO code indexable insert	SCMT 120408

Type	HB7120-1
Cutting conditions	continuous
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3531 120408