

Garant**SCMT indexable insert for finishing 50 pieces, HB7140-2, Size: 09T304****Order data**

Order number	GG3533 09T304
GTIN	4067263092278
Item class	GGN

Technical description

Feed f	0.1 - 0.3 mm/rev.
Quantity	50
Tool material	Carbide
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Contents	260742 HB7140-2
Coating	coated
Cutting depth $a_{p \max}$	3.25 mm
Main application	M
Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	70 - 230 mm/min
ISO code indexable insert	SCMT 09T304

Data sheet

Cutting depth a_p	0.2 - 1.5 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3533 09T304