



SCMT indexable insert for medium machining 30 pieces, HB7130-2, Size: 09T308



Order data

Order number	GG3535 09T308
GTIN	4067263096634
Item class	GGN

Technical description

ISO code indexable insert	SCMT 09T308
Number of changes/inserts	4
Corner radius	0.8 mm
Contents	260763 HB7130-2
Feed f	0.1 - 0.4 mm/rev.
Tool material	Carbide
Cutting depth $a_{p \max}$	3.25 mm
Main application	M
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \min}$	0.55 mm
Tolerance	M
Cutting speed v_c main application	70 - 240 mm/min
Quantity	30

Type	HB7130-2
Cutting conditions	slightly interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3535 09T308