



SCMT indexable insert for medium machining 30 pieces, HB7140-2, Size: 120408



Order data

Order number	GG3536 120408
GTIN	4067263092278
Item class	GGN

Technical description

Contents	260766 HB7140-2
Main application	M
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Corner radius	0.8 mm
Cutting speed v_c main application	60 - 200 mm/min
ISO code indexable insert	SCMT 120408
Tolerance	M
Number of changes/inserts	4
Coating	coated
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_{p \max}$	4.25 mm
Finishing/roughing assignment	Finishing

Cutting depth $a_{p \min}$	0.55 mm
Quantity	30
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

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