

**SCMT indexable insert for medium machining 50 pieces, HB7140-2, Size: 120404****Order data**

Order number	GG3539 120404
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \min}$	0.25 mm
Coating	coated
Corner radius	0.4 mm
Main application	M
Cutting depth $a_{p \max}$	4.25 mm
Feed f	0.1 - 0.4 mm/rev.
Quantity	50
Contents	260765 HB7140-2
Tolerance	M
Cutting depth a_p	0.5 - 2.5 mm
Tool material	Carbide
Number of changes/inserts	4
ISO code indexable insert	SCMT 120404

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	60 - 200 mm/min
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3539 120404