



Value pack CNMG indexable insert finishing 30 pieces HBT020

Order data

Order number	GG3900 09T304
GTIN	4067263092278
Item class	GGN

Technical description

ISO code indexable insert	CNMG 09T304
Cutting depth $a_{p \min}$	0.25 mm
Coating	TiCN
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth a_p	0.5 - 2 mm
Contents	250090 HBT020
Tool material	Carbide
Cutting depth $a_{p \max}$	3.25 mm
Main application	P
Corner radius	0.4 mm
Feed f	0.1 - 0.4 mm/rev.
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3900 09T304
