


VBMT indexable insert for finishing 30 pieces, HB7020-2, Size: 110304

Order data

Order number	GG2853 110304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	140 - 400 mm/min
Contents	261144 HB7020-2
Number of changes/inserts	2
Finishing/roughing assignment	Finishing
ISO code indexable insert	VBMT 110304
Cutting depth $a_{p \max}$	1.75 mm
Tool material	Carbide
Main application	P
Corner radius	0.4 mm
Feed f	0.07 - 0.25 mm/rev.
Cutting depth a_p	0.2 - 1.5 mm
Cutting depth $a_{p \min}$	0.25 mm
Quantity	30
Type	HB7020-2

Cutting conditions	slightly interrupted
Chip breaker	SS
Type of product	Indexable insert for turning

Suitable products

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