



Value pack CNMG indexable insert medium machining 30 pieces HBT020



Order data

Order number	GG3902 09T304
GTIN	4067263092476
Item class	GGN

Technical description

ISO code indexable insert	CNMG 09T304
Feed f	0.1 - 0.45 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.8 - 5 mm
Number of changes/inserts	4
Cutting speed v_c main application	100 - 280 mm/min
Corner radius	0.4 mm
Main application	P
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	3.25 mm
Contents	250188 HBT020
Cutting depth $a_{p \min}$	0.25 mm
Coating	TiCN
Quantity	30

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3902 09T304