



Value pack CNMG indexable insert medium machining 30 pieces HBT020



Order data

Order number	GG3902 120404
GTIN	4067263092490
Item class	GGN

Technical description

Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	100 - 280 mm/min
Contents	250196 HBT020
Main application	P
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth a_p	0.8 - 5 mm
Feed f	0.1 - 0.45 mm/rev.
ISO code indexable insert	CNMG 120404
Coating	TiCN
Corner radius	0.4 mm
Cutting depth $a_{p \max}$	4.25 mm
Tool material	Carbide
Quantity	30

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3902 120404