



Value pack CNMG indexable insert medium machining 30 pieces HBT020



Order data

Order number	GG3902 120408
GTIN	4067263092513
Item class	GGN

Technical description

Contents	250197 HBT020
Cutting speed v_c main application	100 - 280 mm/min
ISO code indexable insert	CNMG 120408
Feed f	0.1 - 0.45 mm/rev.
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	4.25 mm
Cutting depth $a_{p \min}$	0.55 mm
Number of changes/inserts	4
Main application	P
Tool material	Carbide
Coating	TiCN
Cutting depth a_p	0.8 - 5 mm
Corner radius	0.8 mm
Quantity	30

Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

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