



Value pack CNMG indexable insert roughing 30 pieces HBT020

Order data

Order number	GG3904 120408
GTIN	4067263092735
Item class	GGN

Technical description

Coating	TiCN
Corner radius	0.8 mm
Cutting depth $a_{p \max}$	4.25 mm
Finishing/roughing assignment	Roughing
Cutting depth $a_{p \min}$	0.55 mm
Contents	250218 HBT020
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Main application	P
Feed f	0.2 - 0.6 mm/rev.
Cutting depth a_p	1.8 - 6 mm
Cutting speed v_c main application	80 - 260 mm/min
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3904 120408
