



Value pack CNMG indexable insert roughing 30 pieces HBT020

Order data

Order number	GG3904 120412
GTIN	4067263092759
Item class	GGN

Technical description

Corner radius	1.2 mm
ISO code indexable insert	CNMG 120412
Cutting depth $a_{p \min}$	0.8 mm
Coating	TiCN
Number of changes/inserts	4
Finishing/roughing assignment	Roughing
Tool material	Carbide
Contents	250219 HBT020
Cutting depth $a_{p \max}$	4.25 mm
Cutting speed v_c main application	80 - 260 mm/min
Cutting depth a_p	1.8 - 6 mm
Feed f	0.2 - 0.6 mm/rev.
Main application	P
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PR
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3904 120412
