

**Value pack DNMG indexable insert finishing 30 pieces HBT020****Order data**

Order number	GG3906 110404
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \min}$	0.25 mm
Contents	250666 HBT020
Corner radius	0.4 mm
Coating	TiCN
Cutting speed v_c main application	120 - 330 mm/min
Cutting depth $a_{p \max}$	2.75 mm
Main application	P
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
ISO code indexable insert	DNMG 150608
Cutting depth a_p	0.5 - 2 mm
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PF
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3906 110404
