



Value pack DNMG indexable insert roughing 30 pieces HBT020

Order data

Order number	GG3908 110404
GTIN	4067263092919
Item class	GGN

Technical description

Cutting depth a_p	0.8 - 5 mm
Number of changes/inserts	4
Coating	TiCN
ISO code indexable insert	DNMG 150608
Tool material	Carbide
Contents	250780 HBT020
Corner radius	0.4 mm
Cutting depth $a_{p \min}$	0.25 mm
Cutting speed v_c main application	100 - 280 mm/min
Main application	P
Finishing/roughing assignment	Finishing
Cutting depth $a_{p \max}$	2.75 mm
Feed f	0.1 - 0.45 mm/rev.
Quantity	30
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3908 110404
