



Value pack DNMG indexable insert roughing 50 pieces HBT020

Order data

Order number	GG3909 110404
GTIN	4067263092926
Item class	GGN

Technical description

Corner radius	0.4 mm
Feed f	0.1 - 0.45 mm/rev.
Cutting depth $a_{p \max}$	2.75 mm
Cutting depth a_p	0.8 - 5 mm
Coating	TiCN
Contents	250780 HBT020
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	100 - 280 mm/min
Number of changes/inserts	4
Main application	P
ISO code indexable insert	DNMG 150608
Cutting depth $a_{p \min}$	0.25 mm
Tool material	Carbide
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3909 110404
