



Value pack DNMG indexable insert roughing 50 pieces HBT020

Order data

Order number	GG3909 110408
GTIN	4067263092940
Item class	GGN

Technical description

Coating	TiCN
ISO code indexable insert	DNMG 110408
Corner radius	0.8 mm
Contents	250781 HBT020
Cutting depth $a_{p \max}$	2.75 mm
Feed f	0.1 - 0.45 mm/rev.
Cutting speed v_c main application	100 - 280 mm/min
Main application	P
Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.8 - 5 mm
Cutting depth $a_{p \min}$	0.55 mm
Number of changes/inserts	4
Quantity	50
Type	HBT020
Cutting conditions	slightly interrupted
Chip breaker	PM
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3909 110408
