


TCMT indexable insert for finishing 30 pieces, HB7140-2, Size: 110204

Order data

Order number	GG3542 110204
GTIN	4067263092278
Item class	GGN

Technical description

Contents	260952 HB7140-2
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Main application	M
Cutting speed v_c main application	70 - 230 mm/min
Tool material	Carbide
Cutting depth a_p	0.2 - 1.5 mm
Coating	coated
Number of changes/inserts	3
Cutting depth $a_{p \max}$	2.75 mm
ISO code indexable insert	TCMT 110204
Quantity	30

Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3542 110204