

**TCMT indexable insert for finishing 50 pieces, HB7140-2, Size: 110208****Order data**

Order number	GG3545 110208
GTIN	4067263092278
Item class	GGN

Technical description

Cutting depth $a_{p \max}$	2.75 mm
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Quantity	50
Finishing/roughing assignment	Finishing
Contents	260954 HB7140-2
Corner radius	0.8 mm
Number of changes/inserts	3
ISO code indexable insert	TCMT 110208
Cutting speed v_c main application	70 - 230 mm/min
Main application	M
Cutting depth $a_{p \min}$	0.55 mm
Coating	coated

Cutting depth a_p	0.2 - 1.5 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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