

Garant**TCMT indexable insert for finishing 50 pieces, HB7140-2, Size: 16T308****Order data**

Order number	GG3545 16T308
GTIN	4067263092278
Item class	GGN

Technical description

Number of changes/inserts	3
Coating	coated
ISO code indexable insert	TCMT 16T308
Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Contents	260958 HB7140-2
Feed f	0.1 - 0.3 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	70 - 230 mm/min
Cutting depth $a_{p \min}$	0.55 mm
Main application	M
Quantity	50
Cutting depth a_p	0.2 - 1.5 mm

Cutting depth $a_{p \max}$	4 mm
Type	HB7140-2
Cutting conditions	heavily interrupted
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

No Shop URL available for: GG3545 16T308