


VBMT indexable insert for finishing 30 pieces, HB7120-1, Size: 110304

Order data

Order number	GG3552 110304
GTIN	4067263092278
Item class	GGN

Technical description

Cutting speed v_c main application	90 - 290 mm/min
Tool material	Carbide
Contents	261144 HB7120-1
Cutting depth a_p	0.2 - 1.5 mm
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
Cutting depth $a_{p \min}$	0.25 mm
Cutting depth $a_{p \max}$	1.75 mm
ISO code indexable insert	VBMT 110304
Main application	M
Number of changes/inserts	2
Corner radius	0.4 mm
Quantity	30
Type	HB7120-1

Cutting conditions	continuous
Chip breaker	VS
Type of product	Indexable insert for turning

Suitable products

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