



Value pack parting-off/grooving insert 30 pieces HB7020

Order data

Order number	GG2732 4
GTIN	4067263097440
Item class	GGN

Technical description

Scope of application	Radial internal grooving
Groove width w	4 mm
Tolerance groove width w	±0.04 mm
Contents	273704 4
Tool material	Carbide
Feed f	0.08 - 0.26 mm/rev.
Finishing/roughing assignment	Finishing
Quantity	30
Type	HB7020
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
INOX < 900 N/mm ²	suitable	110 m/min	M
INOX > 900 N/mm ²	suitable	90 m/min	M
Ti > 850 N/mm ²	suitable	40 m/min	S

Data sheet

continuous	suitable
irregular	suitable only under restricted conditions
wet maximum	suitable

Suitable products

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