



Value pack parting-off/grooving insert neutral 50 pieces HBG25

Order data

Order number	GG2727 3
GTIN	4067263096788
Item class	GGN

Technical description

Quantity	50
Contents	278029 3
Type	HBG25
Main application	P
Secondary application	M
Type of product	Indexable insert for grooving

User data

	Suitability	V _c	ISO code
Steel < 500 N/mm ²	suitable	150 m/min	P
Steel < 750 N/mm ²	suitable	130 m/min	P
Steel < 900 N/mm ²	suitable	120 m/min	P
Steel < 1100 N/mm ²	suitable	100 m/min	P
INOX < 900 N/mm ²	suitable	100 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	80 m/min	M
GG(G)	suitable	140 m/min	K
Uni	suitable		

Data sheet

continuous	suitable
irregular	suitable only under restricted conditions
wet maximum	suitable

Suitable products

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