

**Garant**
**eco-grooving toolholder, right-hand, Shank width / groove width w: 20/2mm**


## Order data

Order number	273860 20/2
GTIN	4045197581914
Item class	21W

## Description

### Version:

Made of high-tensile tool steel ( $> 1300 \text{ N/mm}^2$ ). In conjunction with the convex insert clamping, the system achieves very high resistance to axial and radial cutting forces and thereby significantly increases the surface quality and productivity.

### Note:

From 19.5 mm groove depth (up to groove width 3 mm) and from 24.5 mm groove depth (from groove width 4 mm) the second cutter comes into contact with the workpiece. This can lead to scoring. If necessary, use single-ended grooving inserts No. 273656 – 273670.

Coolant transfer only possible in conjunction with GARANT Master eco toolholders No. 319006 – 319136.

## Technical description

Grooving depth $t_{\max}$	14 mm
Screw	279815 6 (TX25; 6 Nm)
Head length $L_1$	33.5 mm
Functional width $L_4$	21.5 mm
Groove width w	2 mm
Overall length L	92.5 mm
Series	Eco
Shank width b	20 mm

Application type	right-hand
Through-coolant	yes
axial grooving possible	no
Type of product	Boring bar

## Accessories

8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Clamping screw Type 6	279815 6
Precision Bit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600