

Garant**Value pack RDMW 12T3 MOTN, HB7520****Order data**

Order number	GG2149 UNI
GTIN	4069515046701
Item class	GGN

Description**Suitable for:**

GARANT copy and face mills No. 212145 - 212160.

Content:

50 x 212285 UNI

Note:

All indexable inserts are suitable for use with carriers that are 0° negative and also with carriers that are 7° positive.

Standard application values for $a_e = 0.3 \times D$ / $a_{pmax} = 2.5$ mm.

Technical description

ISO code indexable insert	RDMW 12T3 MOTN
Type	UNI
Tool material	Carbide
Contents	50 pcs.
Type	HB7520
Number of changes/inserts	1
Type of product	Indexable insert for milling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	275 m/min	P
Steel < 750 N/mm ²	suitable	275 m/min	P
Steel < 900 N/mm ²	suitable	250 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	160 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	125 m/min	P
INOX < 900 N/mm ²	suitable	260 m/min	M
INOX > 900 N/mm ²	suitable only under restricted conditions	210 m/min	M
GG(G)	suitable only under restricted conditions	240 m/min	K
Uni	suitable		
wet maximum	suitable only under restricted conditions		
dry	suitable		

Suitable products

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